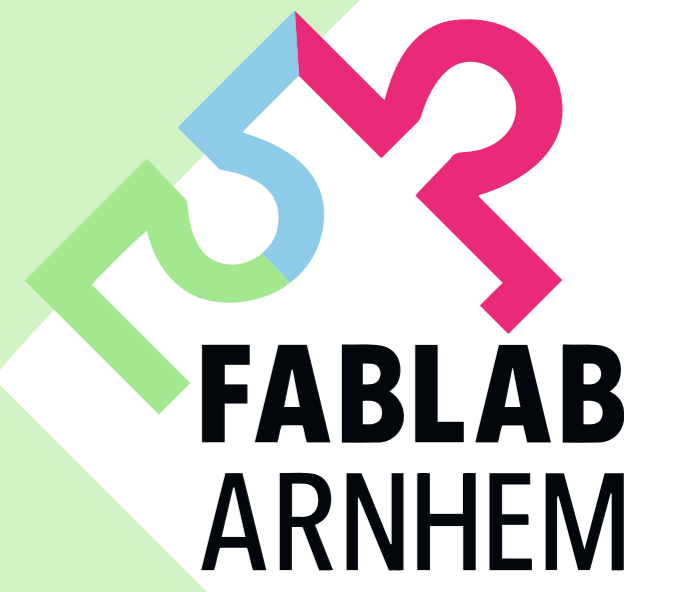


# FFF slicen basics



## Profiles

Visual



high visual quality

Engineering



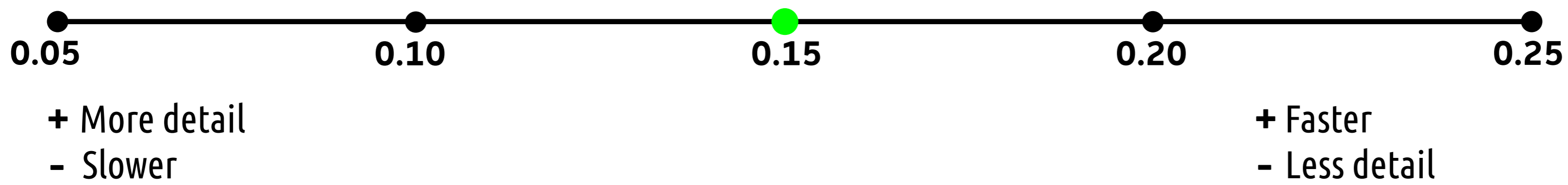
high accuracy

Draft



Fast and quick

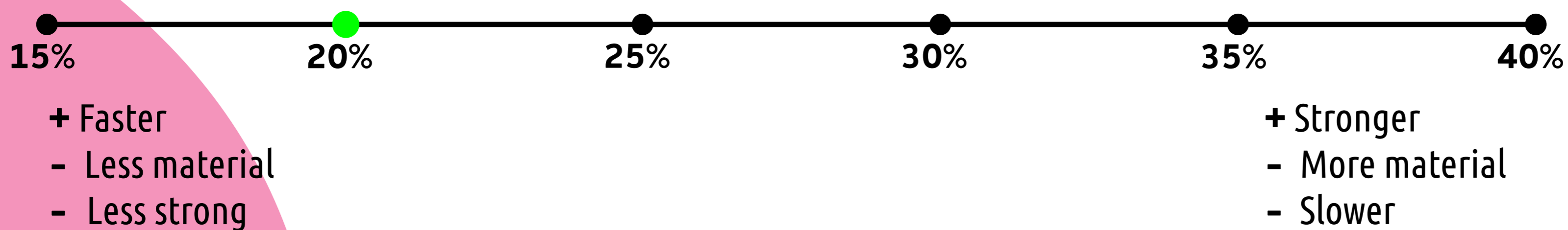
## Layer height



## Walls + top/bottom

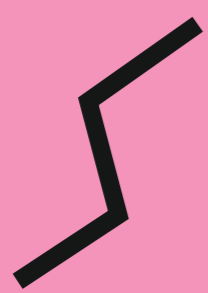


## Infill density



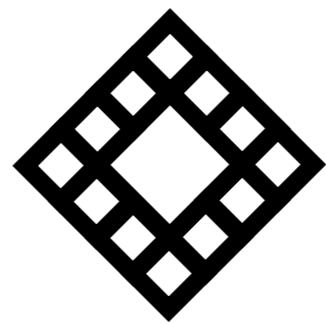
## Infill pattern

Lightning



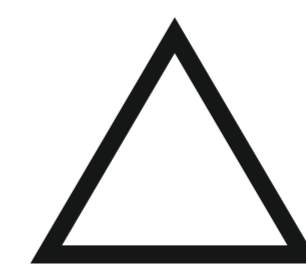
Most efficient in time and material, not so strong

Cubic Subdivision



Stronger, saves up time and material

Triangles



Strong but slower and uses the most material

## Print Temperature

PLA 210 °C  
PVA 200 °C

## Print Speed

Small detailed parts 40  
Big undetailed parts 65

## Support

Generate if necessary

## Build plate adhesion type

Skirt

● Average